

## ABSTRACT OF THE DISCLOSURE

An image forming method which can provides excellent cleaning property, no occurrence of unusual noise or curling of a blade, and a high quality image. The method includes forming a latent image on a cylindrical electrophotographic photoconductor including a mass additive therein; and developing the latent image with a developer comprising a toner, wherein the toner comprises a ratio (Dv50/Dp50) of a 50% volume particle size (Dv50) to a 50% number particle size (Dp50) of 1.0 to 1.15, a ratio (Dv75/Dp75) of a cumulative 75% volume particle size (Dv75) from a larger volume particle size to a cumulative 75% number particle size (Dp75) from a larger number particle size of 1.0 to 1.20, and the number of toner particles having a particle size of  $0.7 \times (Dp50)$  or less in an amount of not greater than 10 number %.